## What is claimed is:

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1		A deconter	MAATINA	CVICTAM	comprising:
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- a) a decanter having a discharge orifice, said decanter disposed within
  a reactor containing a liquid, said decanter adapted to move vertically in
  relation to the surface of said liquid;
  - a discharge conduit connected to said discharge orifice in moveable relationship with said decanter; and
    - c) a stabilizing arm having a first end moveably connected to said reactor and a second end connected to a component selected from the group consisting of said decanter, said discharge conduit, and both said decanter and said discharge conduit, in a manner to limit the lateral movement of said decanter in said reactor.
- 1 2. The system of claim 1 wherein said discharge conduit is a substantially rigid, hollow member having at least one hinged section.
- The system of claim 1 wherein said discharge conduit is a substantially
  rigid, hollow member having a first hinged section proximate a sidewall of said
  reactor and a second hinged section proximate said decanter.
- 1 4. The system, of claim 1 wherein said discharge conduit is a flexible member.
- The system of claim 1 wherein the second end of the stabilizing arm is
  moveably connected to the discharge conduit.
- 1 6. The system of claim 1 wherein the second end of the stabilizing arm is 2 fixedly connected to the discharge conduit.
- 7. The system of claim 1 wherein the second end of the stabilizing arm is moveably connected to the decanter.
- 1 8. The system of claim 1 wherein the second end of the stabilizing arm is 2 fixedly connected to the decanter.
- 1 9. The system of claim 1 which includes a plurality of stabilizer arms.

1	10.	The system of claim 9 wherein a first stabilizer arm has its second end			
2	connected to the decanter, and a second stabilizer arm has its second end				
3	3 connected to the discharge conduit.				
1	11.	A decanter mooring system comprising:			
2		a) a decanter having a discharge orifice, said decanter disposed within			
3		the reactor containing a liquid, said decanter adapted to move vertically in			
4		relation to the surface of said liquid;			
5		b) a discharge conduit connected to said discharge orifice, said			
6		discharge conduit having a first hinged section proximate s sidewall of			
7		said reactor and a second hinged section proximate said decanter in a			
8		manner such that said discharge conduit is in moveable relationship with			
9		said decanter; and			
10		c) a stabilizing arm having a first end moveably connected to said			
11		reactor and a second end connected to said discharge conduit, in a manner			
12		to limit the lateral movement of said decanter in said reactor.			
1	12.	The system of claim 11 wherein said second end of said stabilizing arm is			
2	movea	ably connected to said discharge conduit.			
1	13.	The system of claim 11 wherein said second end of said stabilizing arm is			
2	fixedly	y connected to said discharge conduit.			
1	14.	The system of claim 11 which includes a plurality of stabilizer arms.			
1	15.	The system of claim 14 wherein a first stabilizer arm has its second end			
2	conne	cted to the decanter, and a second stabilizer arm has its second end			
3	conne	cted to the discharge conduit.			
1	16.	A method of mooring a decanter in a reactor, the method comprising the			
2	steps of:				
3		a) selecting a stabilizing arm, the stabilizing arm having first and			

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second ends;

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5	b) attaching the first end of the stabilizer bar to a reactor sidewall
6	employing a sidewall attachment, and the second end of the stabilizing arm to a
7	component selected from the group consisting of the decanter using a decanter
8	connection, the discharge conduit using a discharge conduit connection, and both
9	the decanter and the discharge conduit.

- 1 17. The method of claim 16 wherein the stabilizing arm is connected only to the decanter.
- 1 18. The method of claim 16 wherein the stabilizing arm is connected only to the discharge conduit.
- 1 19. The method of claim 16 wherein the stabilizing arm comprises first and second stabilizing arms.
- 1 20. The method of claim 19 wherein the first stabilizing arm is connected only 2 to the decanter, and the second stabilizing arm is connected only to the discharge 3 conduit.

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